

**ABSTRACT**

A seat for a vehicle according to the present invention is provided with a seatback having a seatback frame made from a pipe and sub-frames made from pipes, upper ends of which are respectively  
5 welded and fixed with the seat back frame, a reclining device configured to allow the seat back to tilt and support the seatback, a lifter device configured to allow the seat cushion to tip up and support the seat cushion in any tipping position, the lifter device being supported by and installed on the support frames and  
10 a pair of support frames supporting the seatback, the reclining device and the lifter device.